

Dies Settings		
Pin height		1.5 mm
Preparation margin extrusion		0 mm
Seating width		1 mm
Shaft Taper		5 degrees
Taper height limit		20 mm
Omit die pin		Disabled
Ditch on die		Enabled
Die bottom parallel to model base		Enabled

Mask Settings		
Gingiva Mask	Min. thickness	1 mm
	Gap width	0.1 mm
	Height offset	0 mm
	Retention nubs	Disabled
	Diameter	NA
	Separation	NA

Model Settings		
Base	Horizontal shaft gap	0.02 mm
	Vertical shaft gap	0 mm
	Pedestal height	6 mm
Ditching	Model ditching	Disabled
	Model ditch depth avg.	NA
	Model ditch height avg.	NA
Pin Grooves	Add pin grooves	Enabled
	Groove width	1 mm
	Groove depth	0.4 mm