

Instruction on the proper use of PTC-Rings

1. Both PTCRs (1x MTH & 1x HTH) have to be placed in the sintering furnace.
2. Enter the sintering program below (Fig. 1) with a sinter temperature of max. 2642°F (1450°C) in the furnace and start the program.
3. Please measure the ring diameters (Fig. 2).

It is absolutely necessary to use the exact temperatures and parameters of the following firing cycle.
The maximum temperature of this sinter program is 2642°F (1450 °C).

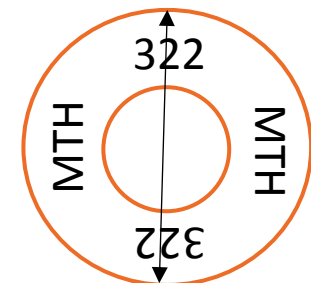
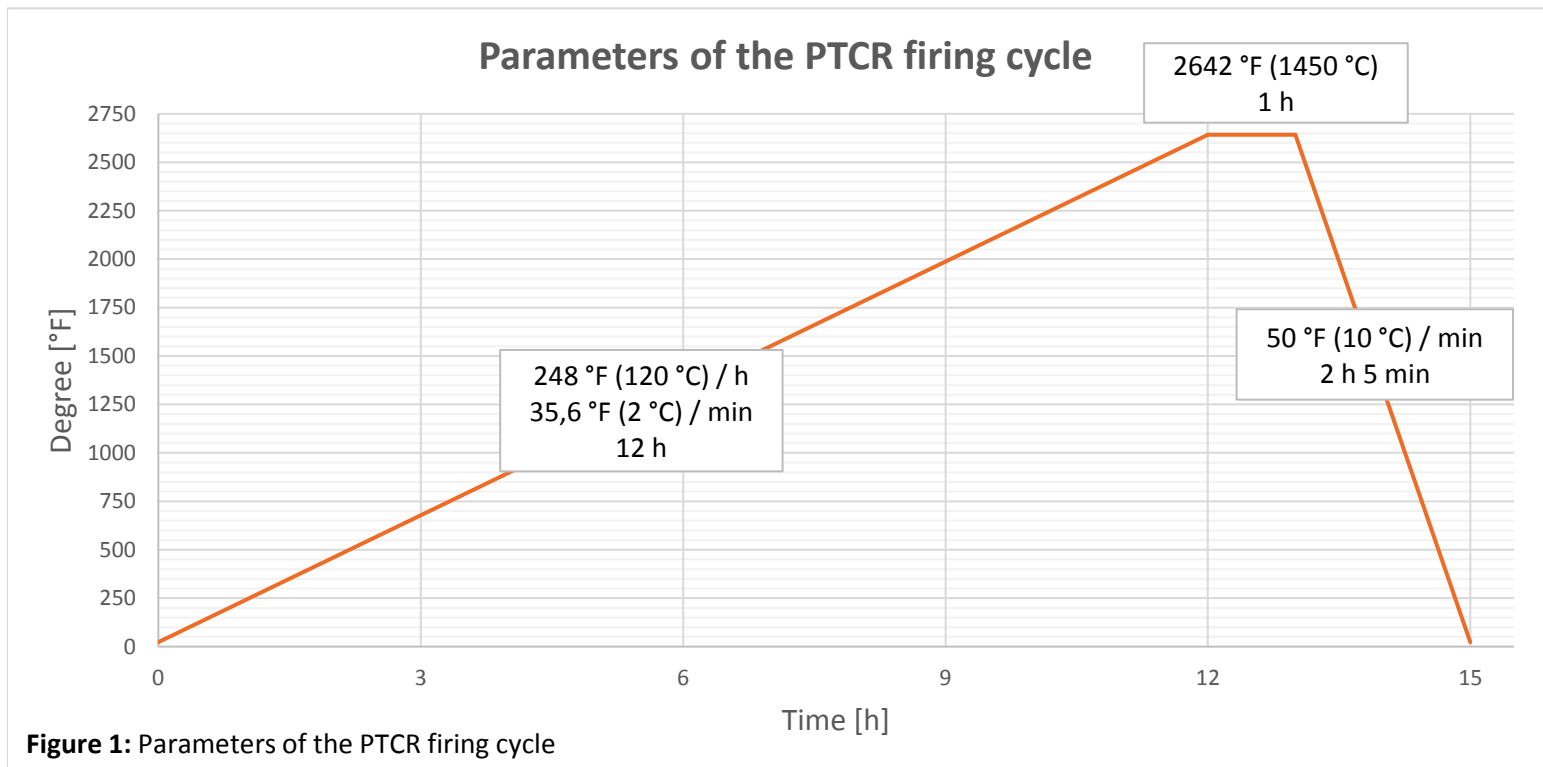


Figure 2: The ring diameters have to be measured three times.